



ADINATH CHEMICALS AHMEDABAD, INDIA

Naphthenic Rubber Processing Oil

S. NO.	TEST PARAMETERS	TEST METHOD	SPECIFICATION LIMIT
1.	Appearance	ASTM D 4176	BRIGHT & CLEAR
2.	Density @ 15 °C	ASTM D 4052	0.850 - 0.900
3.	API Gravity @ 60 °C	ASTM D - 4052	25 Min
4.	Viscosity @ 40 °C, cSt	ASTM D- 445	80.0 - 110.0 CST
5.	Flash Point, °C	ASTM D - 93	210 °C Min
6.	Colour Saybolt	ASTM D - 156	+20
7.	Total Acid Number, mgKOH/gm,	ASTM D - 974	0.03 max.
8.	Viscosity Gravity Constant	ASTM D - 02501	0.800 - 0.830
9.	UV Absorbance 280 - 289 290 - 299 300 - 329 330 - 350	ASTM D - 2269	4.0 Max. 3.3 Max. 2.3 Max. 0.8 Max.
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5.	Flash Point, °C	ASTM D - 93	210 °C Min
6.	Colour Saybolt	ASTM D - 156	+20

Shelf Life : 24 months, if stored in a clean, cool and dry area.

Packaging : HDPE Drums / Flexi Bag & In Bulk IBC Tank